

# Model MakerFab48X48 Moving Gantry CNC Plasma Cutter

## *Detailed Specifications*

2" steel tubing frame construction	4 Coordinate Display Options
50" of X travel	Custom Programmable M-Codes
50" of Y travel	Supported M-Codes M00, M02, M03, M05, M06, M07, M08, M09, M30, M98, M99, M100, M101
THK Profiled hardened and ground Linear rails	Supported G-Codes G00, G01, G02, G03, G04, G17, G18, G19, G20, G21, G28, G29, G43, G44, G49, G52, G70, G71, G73, G80, G81, G83, G90, G91, G98, G99
THK Recirculating linear bearings with grease fittings	Other Codes F, () Comment
Lightweight yet rigid aluminum bridge design	Built in DXF Interpreter converts DXF files into G-Codes
Precision Rack-N-Pinion drive system with dual drives on the Y axis	Made in USA
Simple low maintenance design	Hypertherm 45 Plasma Cutter
Fast cutting and rapid speeds	Hypertherm Machine Torch
Power switch	Able to cut up to 3/8" Steel
Emergency stop button	Able to cut up to 3/8" Aluminum
Lighted power-on indicator	Optional Automatic Torch Height system
Dual Y Plasma control	Optional Breakaway Crash Safety System
4 - 1200 oz/in stepper motor	Removable panel grid table
Continuous Contouring	Requires 120V 20A for Control
Large File size capacity	Requires 10SCFM @ 100PSI filtered dry compressed air
Built -in Program editor	Removable panel grid water table
Win 7,8 Compatible	Delivery, Installation assistance
Off line programming mode	On-Site training by factory
Software controlled safety stops	School responsible for final utility connections to machine
Comprehensive On-Screen Controls	Starter of most commonly used consumables including 5 tips & 5 electrodes
Fast, Medium, Slow, & Single Step Jogging	36 Month on-site Warranty
Single line or Continuous run modes	Toll Free Tech Support
8 Optically Isolated Inputs	Internet based training & Support
8 Optically Isolated Outputs	1 Seat Enroute FAB
On-Screen Simulation	
On-Screen Simulation while Cutting	
Homing Sequence	
On Screen Safety Reminders	
Choose Commands via Mouse, Keyboard, & Shortcut keys	
Move to a Location via 7 Point moves	
PLC Input Status Indicator	